





MITSUBISHI

Changes for the Retter

CI 1X4-D1R2 CC-Link/LT Remote I/O Module

Please read this manual thoroughly before starting to use the product and handle the product properly

User's Manual



MODEL	CL1X4-D1B2
MANUAL Number	JY997D04101B
Date	NOVEMBER 2002

●SAFETY PRECAUTIONS●

(Read these precautions before using)

Please read this manual carefully and pay special attention to safely in order to handle this product properly. Also pay careful attention to safely and handle the module properly

These precautions apply only to Mitsubishi equipment. Refer to the user's manual of the CPII module to use for a description of the PLC system safety

These ●SAFETY PRECAUTIONS● classify the safety precautions into two categories: "DANGER" and "CAUTION".



Procedures which may lead to a dangerous condition and cause death or serious injury if not carried out properly



Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly.

Depending on circumstances, procedures indicated by **ACAUTION** may also be linked to serious results.

In any case, it is important to follow the directions for usage.

Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

IDESIGN PRECAUTIONS

♦ DANGER

- Configure an interlock circuit in a sequence program so that the system. operates on the safety side using the communication status information in the event the data link falls into a communication problem. Otherwise, erroneous output and malfunction may result in accidents.
- Remote input and output can not be switched ON or OFF when a problem occurs in the remote I/O modules. Therefore build an external monitoring circuit that will monitor any input signals that could cause a serious accident.

ACAUTION

- Do not have control cables and communication cables bundled with or placed near by the main circuit and/or power cables. Wire those cables at least 100mm(3.94 inch) away from the main circuit and/or power cables. It may cause malfunction due to noise interference.
- Use the module and the flat cable dedicated to CC-Link/LT without applying any force on them. Otherwise, such cables may be broken or fail.

INSTALLATION PRECAUTIONS

△ CAUTION

- Use the module in an environment that meets the general specifications contained in this manual. Using this module in an environment outside the range of the general specifications could result in electric shock, fire, erroneous operation, and damage to or deterioration of the product.
- Do not directly touch the module's conductive parts. Doing so could cause malfunction or trouble in the module.
- Tighten the module securely using DIN rail or installation screws within the specified torque range.
- If the screws are too lose, the module may drop from its installation position, short circuit, or malfunction. If the screws are too tight, the screws may be damaged, which may cause the module to drop from its installation position or short circuit.
- Install the module on a flat surface.
- If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

IMIDING PRECALITIONS

♦ DANGER

Perform installation and wiring after disconnecting the power supply at all phases externally. If the power is not disconnected at all phases an electric shock or product damage may result.

↑ CAUTION

- Terminal screws which are not to be used must be tightened always Otherwise there will be a danger of short circuit against the bare solderless terminale
- Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.
- Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction.
- If the terminal screws are too tight, it may cause short circuit or erroneous operation due to damage of the screws.
- Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.
- Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric

ISTARTING AND MAINTENANCE PRECAUTIONS

♦ DANGER

- Do not touch the terminals when the power is ON. It may cause an electric shock or malfunction
- Perform cleaning the module or retightening of terminal screws after turning OFF the all external power supply for sure. Failure to do so may cause failure or malfunction of the modules

- Do not disassemble or modify the module. Doing so may cause failure. malfunction, injury, or fire.
- The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result
- Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules

IDISPOSAL PRECAUTIONS

DANGER

When disposing of this product, treat it as industrial waste.

ITRANSPORTATION AND MAINTENANCE PRECAUTIONS

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If is necessary to check the operation of module after transportation, in case of any impact damage.

●Notification of CE marking●

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer.

Standards with which this product complies

Type: Programmable Controller (Open Type Equipment) Remote I/O module Models: Products manufactured from November 1st, 2002.

Widdle : Freducts manadatated from November 1st, 2002.				
Electromagnetic Compatibility Standards (EMC)	Remark			
EN61000-6-4:2001 Electromagnetic compatibility -Generic standards - Emission standard for Industrial environment	Compliance with all relevant aspects of the standard. (Radiated Emissions and Mains Terminal Voltage Emissions)			
EN61131-2:1994 Programmable controllers /A11: 1996 -Equipment requirements and tests /A12: 2000	Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave)			

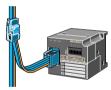
For more details please contact the local Mitsubishi Electric sales site.

- Notes For compliance to EMC regulation.

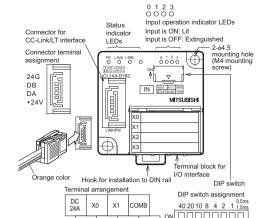
It is necessary to install the CL1 series module in a shielded metal control panel.

1. Outline of Product

This product is a terminal block type input module connected to CC-Link/LT This product has four input points (24V DC)



2. Name and Setting of Each Part and Terminal Arrangement



Name	Description				
	PW	ON while the power is supplied.			
	L RUN	ON while normal operation is executed.			
Status indicator LED	L ERR.	becomes valid when the power is turned OFF once, then ON again.) Flickering at a intermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise			
Input operation indicator LED	ON while the input is ON. Extinguished while the input is OFF. 0 1 2 3 Input operation indicator				
Interface		or for CC-Link/LT communication line/module power 4G/DB/DA/+24V)			
Terminal block for I/O interface	Terminal supply	block for connecting input signals and I/O power			
DIP switch	"STATION the station "STATION Factory of Make sur If any state regarded	0's digit of the station No. using "STATION NO. 10", NO. 20" and "STATION NO. 40". Set the 1's digit of No. using "STATION NO. 1", "STATION NO. 2", NO. 4" and "STATION NO. 8". lefault = All bits are OFF. to set the station No. in the range from 1 to 64. tion No. outside the range from 1 to 64 is set, it is as an error and the LERR. LED lights.			
DIP switch	E	cample: When setting the station No. to "32", set the DIP switch as follows. Station 10's digit 1's digit			
		No. 40 20 10 8 4 2 1			
	0.5ms 1.5ms	Sets the response speed. ON: 0.5 ms (fast response type) OFF: 1.5 ms (standard type)			

3. Cautions on Handling

The CL1X4-D1B2 can be installed to DIN rail or directly installed using mounting screws

Each installation procedure is described below

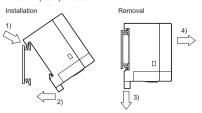
3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail 1) and press the module in that status 2)

When removing the module, pull the hook downward for installation to DIN rail 3) then remove the module 4)

DIN rail mounting screw pitch

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



Applicable DIN rail ITH35-7 5Fe and TH35-7 5AL (conforming to JIS C2812)

3.2 Direct installation

Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module.

Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module.

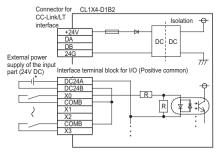
Applicable screw	M4 × 0.7mm(0.03") × 16mm(0.63") or more
Applicable screw	(Tightening torque range: 78 to 108 N⋅cm)

4. Connection to External Equipment and Power Supply

4.1 External wiring

The input terminals of the CL1X4-D1B2 can be wired as positive common or negative common depending on the used sensor.

Positive common



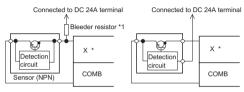
Negative common



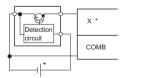
4.2 Connection to sensor

Positive common (NPN)

When using a two-wire type sensor • When using a three-wire type sensor

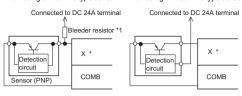


 When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)

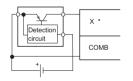


Negative common (PNP)

When using a two-wire type sensor • When using a three-wire type sensor



. When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)



Replace * in the figure with the used input No.

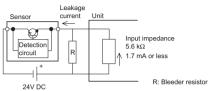
Notes:

*1 Bleeder resistor

When connecting a two-wire type sensor or input equipment containing a parallel resistor, select a sensor or equipment whose leakage current is

If the leakage current is more than 1.7mA, connect a bleeder resistor obtained in the following calculation formula.

Circuit image



 $R(k\Omega) < 1.7(mA) / Leakage current(mA) - 1.7(mA) x 5.6(k\Omega)$ The power capacity W of the bleeder resistor R is as follows: W = (Input voltage)2/R

- · If chattering is present in the external input equipment, set 1.5ms.
- If the ON or OFF time of the input signal is less than 1.5 ms, set it to 0.5 ms. (The ON and OFF time of the input signal are required to be 0.5 ms or more.)

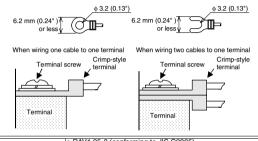
When setting 1.5 ms:

Set both the ON and OFF time of the input signal to 1.5 ms or more. When setting 0.5 ms:

Set both the ON and OFF time of the input signal to 0.5 ms or more.

4.3 Crimp-style terminal

For I/O wiring, use crimp-style terminals of the following dimensions.



Applicable crimp-	RAV1.25-3 (conforming to JIS C2805) V1.25-3 (manufactured by JST Mfg. Co., Ltd.) 1.25-3 and TG1.25-3 (manufactured by NICHIFU Co., Ltd.)
Applicable wire size	0.3 to 1.25 mm ²

Use a crimp-style terminal in a status in which no force is applied on the cable.

4.4 Module terminal screw

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 42 to 58 N·cm.

5. Specifications

5.1 General specifications

Item	Specification				
Ambient working temperature	0 to 55°C (32 to 131°F) (*1)				
Ambient storage temperature	-25 to 75°C (-13 to 167°F) (*1)				
Ambient operating humidity	erating (5 to 95% RH: Dew condensation shall not be considered.)				
Ambient storage humidity				131-2, Level F all not be consi	
		When interr	When intermittent vibration is present		
	Conforming	Frequency	Acceleration	Half amplitude	10 times in each of
Vibration	to JIS B3502 and	10 to 57Hz	-	0.075mm	
resistance		57 to 150Hz	9.8m/s ²	-	
	IEC61131-2	When continuous vibration is present			X, Y and Z
		Frequency	Acceleration	Half amplitude	directions (for 80 min)
		10 to 57Hz	-	0.035mm	
		57 to 150Hz	4.9m/s ²	-	
Impact	Conforming to JIS B3502 and IEC61131-2				
resistance	(147 m/s2,	3 times in ea	ch of X, Y ar	nd Z directions)
Operating atmosphere	Corrosive g	as shall not	be present.		
Operating altitude		to JIS B350 61'8") or les	2 and IEC61 s)(*2)	131-2	
Installation place	Inside control panel (*3) Conforming to JIS B3502 and IEC61131-2 (Category II or less)(*4)				
Over-voltage					
category					
Degree of	Conforming to JIS B3502 and IEC61131-2, Degree of				
	amination contamination 2 or less (*5)				

- *1 The ambient operating/storage temperature satisfies the requirements beyond the specification in the JIS B3502 and the IEC61131-2.
- *2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.
- *3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.
- *4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities.

The surge voltage withstand level for up to the rated voltage of 300V is 2500V.

*5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive cuhetancae

In this degree, however, temporary conduction may be caused by accidental condensation

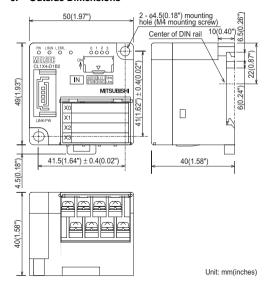
5.2 Input specifications

npat opcomouncino				
Input method		Specification		
		DC input (External power supply of the input part) EN61131-2, Section3.3.1.2-Type1		
Number of inpu	ıts	4 points		
Isolation metho	od	Isolation with photocoupler		
Rated input vol	tage	24V DC		
Rated input cur	rrent	Approx. 4 mA		
Operating volta	ige range	20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%		
Max. simultaneous ON input points		100% (at 24V DC)		
ON voltage/ON	current	19 V or more/3 mA or more		
OFF voltage/OF	F current	11 V or less/1.7 mA or less		
Input resistanc	е	5.6 kΩ		
Response OFF→ON		0.5ms/1.5 ms or less (at 24V DC) Selected by DIP switch (default value = OFF/1.5ms).		
time	ON→OFF	0.5ms/1.5 ms or less (at 24V DC) Selected by DIP switch (default value = OFF/1.5ms).		
Common wiring method		4 points/1 common (2 points) (terminal block two-wire type)		

5.3 Performance specifications

	Item	Voltage 20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5% 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) John A (when all points are ON) 40mA (when all points are ON) </th
	Voltage	
Module power	Current consumption	40mA (when all points are ON)
supply	Initial current	70mA
сарріј	Max. allowable momentary power failure period	PS1:1ms
Number occupie	of stations d	4-, 8- or 16-point mode: 1 station
Noise di	urability	Noise width: 1µs Cycle: 25 to 60 Hz
Withsta	nd voltage	500V AC for 1 min
Isolation	n resistance	DC terminal) and secondary area (internal circuit)
Protecti	on class	IP2X
I/O part connection method		Connection with terminal block
Module	installation method	DIN rail installation, mounted by screws of type M4 × 0.7mm(0.03") × 16mm(0.63") or larger Can be installed in six directions
Mass (w	eight)	0.06 kg (0.13 lbs)

6. Outside Dimensions



Warranty

Mitsubjehi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi: machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products: and to other duties

For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- . This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product the system

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Donn Seo Gome Channel Bildo. Dong Seo Game Channel Bidg., 0-11, Deungchon-dong Kangsec-ku, youl, Korea 1: +82-2-3660-9552 tsubishi Electric Asia Pte, Ltd. 7 ALEXANDRA ROAD #05-01/02, TSUBISHI ELECTRIC BUILDING ITSUBSHI ELECTRIC BUILDING NICAPORE 1998 1: 465-473-2480 1: 465-473-2480 1: 465-473-2480 2: 465-473-2480 2: 465-473-2480 2: 465-473-2480 2: 465-473-480 2: 4 N : 462-21-663-0833 essung Systems Put, Ltd. it No15, ectronic Sadan NO:111 Unit No15, I.D.C BHOSARI, PUNE-411026 N: +91-20-7128927 isubshis Electric Australia Pty. Ltd. 18 Victoria Road, PostalBag, No 2, yddenre, N.S.W 2116, Australia 11: +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION

When exported from Japan, this manual does not require application to the Ministry of Economy Trade and Industry for service transaction permission

Specifications are subject to change without notice



CL1X4-D1B2 CC-Link/LT Remote I/O Module

Please read this manual thoroughly before starting to use the product and

User's Manual

 MODEL
 CL1X4-D1B2

 MANUAL Number
 JY997D04101B

 Date
 NOVEMBER 2002

CC-Link/LT

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Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly. **∆** CAUTION

Depending on circumstances, procedures indicated by ACAUTION may also be linked to serious results. In any case, it is important to follow the directions for usage. Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user. [DESIGN PRECAUTIONS]

DANGER

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∆CAUTION

- Do not have control cables and communication cables bundled with or placed near by the main circuit and/or power cables. Wire those cables at least 100mm(3.94 inch) away from the main circuit and/or power cables. It may cause malfunction due to noise interference.

 Use the module and the flat cable dedicated to CC-Link/LT without cables may force on them.
- Use the module and the flat cable dedicated applying any force on them.

 Otherwise, such cables may be broken or fail.

[INSTALLATION PRECAUTIONS]

△CAUTION

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- If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

IWIRING PRECAUTIONS

DANGER

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 Otherwise there will be a danger of short circuit against the bare solderless terminals.
- terminals.

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 Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction.

 If the terminal screws are too tight, it may cause short circuit or erroneous operation due to damage of the screws.

 Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.

 Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location.

[STARTING AND MAINTENANCE PRECAUTIONS]

♦ DANGER

- Do not touch the terminals when the power is ON. It may cause an electric
- Shock or malfunction.

 Perform cleaning the module or retightening of terminal screws after turning

 OFF the all external power supply for sure. Failure to do so may cause failure

 or malfunction of the modules

∆CAUTION

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.

 The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result.

 Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

[DISPOSAL PRECAUTIONS]

♦ DANGER When disposing of this product, treat it as industrial waste

ITRANSPORTATION AND MAINTENANCE PRECAUTIONS

∆ CAUTION

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If is necessary to check the operation of module after transportation, in case of any impact damage.

●Notification of CE marking●

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer.

Standards with which this product complies

Type: Programmable Controller (Open Type Equipment) Remote I/O module Models: Products manufactured from November 1st, 2002.

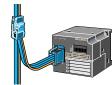
Electromagnetic Compatibility Standards (EMC)	Remark
Electromagnetic compatibility	Compliance with all relevant aspects of the standard. (Radiated Emissions and Mains Terminal Voltage Emissions)
tests	Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave)
For more details please contact the local Mit	cubichi Flactric calac cita

Notes For compliance to EMC regulation.

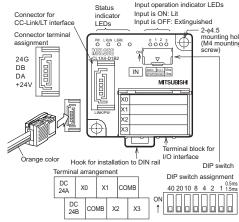
It is necessary to install the CL1 series module in a shielded metal control panel.

1. Outline of Product

This product is a terminal block type input module connected to CC-Link/LT. This product has four input points (24V



2. Name and Setting of Each Part and Terminal Arrangement



Name	Description				
	PW ON while the power is supplied.				
	L RUN ON while normal operation is executed.				
Status indicator LED	ON:When a communication error or DIP switch setting error occurred Flickering at a constant interval: When the setting of the DIP switch was changed while the power was supplied (even while the LED is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.) Flickering at a intermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise				
Input operation indicator LED	ON while the input is ON. Extinguished while the input is OFF. 0 1 2 3 Input operation indicator				
Interface	Connector for CC-Link/LT communication line/module power supply (24G/DB/DA/+24V)				
Terminal block for I/O interface	Terminal block for connecting input signals and I/O power supply				
DIP switch	Set the 10's digit of the station No. using "STATION NO. 10", "STATION NO. 20" and "STATION NO. 40". Set the 1's digit of the station No. using "STATION NO. 1", "STATION NO. 2", "STATION NO. 4" and "STATION NO. 8". Factory default = All bits are OFF. Make sure to set the station No. in the range from 1 to 64. If any station No. outside the range from 1 to 64 is set, it is regarded as an error and the L ERR. LED lights. Example: When setting the station No. to "32", set the DIP switch as follows. Station 10's digit 1's digit No. 40 20 10 8 4 2 1 32 OFF ON ON OFF OFF ON OFF 0.5ms Sets the response speed. ON: 0.5 ms (fast response type) OFF: 1.5 ms (standard type)				

3. Cautions on Handling

The CL1X4-D1B2 can be installed to DIN rail or directly installed using mounting screws

Each installation procedure is described below

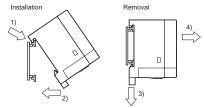
3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail and press the module in that status 2).

When removing the module, pull the hook downward for installation to DIN rail 3), then remove the module 4),

DIN rail mounting screw pitch

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



Applicable DIN rail |TH35-7.5Fe and TH35-7.5Al (conforming to JIS C2812)|

3.2 Direct installation

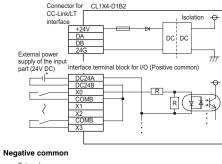
Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module. Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module

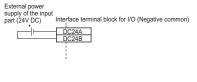
M4 × 0.7mm(0.03") × 16mm(0.63") or more Applicable screw (Tightening torque range: 78 to 108 N-cm)

4. Connection to External Equipment and Power Supply 4.1 External wiring

The input terminals of the CL1X4-D1B2 can be wired as positive common or negative common depending on the used sensor.

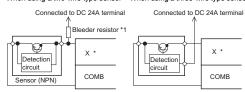
Positive common



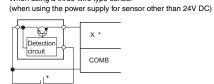


4.2 Connection to sensor Positive common (NPN)

When using a two-wire type sensor When using a three-wire type sensor

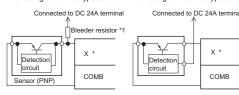


When using a three-wire type sensor

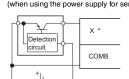


Negative common (PNP)

• When using a two-wire type sensor • When using a three-wire type sensor



When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)

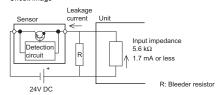


Replace * in the figure with the used input No.

*1 Bleeder resistor

When connecting a two-wire type sensor or input equipment containing a parallel resistor, select a sensor or equipment whose leakage current is

If the leakage current is more than 1.7mA, connect a bleeder resistor obtained in the following calculation formula. Circuit image

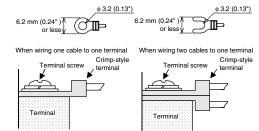


 $R(k\Omega) < 1.7(mA) / Leakage current(mA) - 1.7(mA) x 5.6(k\Omega)$ The power capacity W of the bleeder resistor R is as follows: W = (Input voltage)2/R

- If chattering is present in the external input equipment, set 1.5ms. • If the ON or OFF time of the input signal is less than 1.5 ms, set it to 0.5
- ms. (The ON and OFF time of the input signal are required to be 0.5 $\ensuremath{\mathsf{ms}}$ When setting 1.5 ms:
- Set both the ON and OFF time of the input signal to 1.5 ms or more.
- Set both the ON and OFF time of the input signal to 0.5 ms or more.

4.3 Crimp-style terminal

minals of the following dimensions For I/O wiring, use crimp-style te



RAV1.25-3 (conforming to JIS C2805) Applicable crimp- V1.25-3 (manufactured by JST Mfg. Co., Ltd.) 1.25-3 and TG1.25-3 (manufactured by NICHIFU Co., Ltd.) Applicable wire size 0.3 to 1.25 mm² Use a crimp-style terminal in a status in which no force is applied on the cable.

4.4 Module terminal screw

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 42 to 58 N·cm.

Specification

5. Specifications

5.1 General specifications Item

Ambient working temperature	orking 0 to 55°C (32 to 131°F) (*1)				
Ambient storage temperature	-25 to 75°C (-13 to 167°F) (*1)				
Ambient operating humidity	Conforming to JIS B3502 and IEC61131-2, Level RH-2 (5 to 95%RH: Dew condensation shall not be considered.)				
Ambient storage humidity	Conforming to JIS B3502 and IEC61131-2, Level RH-2 (5 to 95%RH: Dew condensation shall not be considered.)				
		When interr	mittent vibrat	ion is present	Number of times of sweep
	Conforming	Frequency	Acceleration	Half amplitude	10 times in each of
Vibration	to JIS	10 to 57Hz	-	0.075mm	
resistance	B3502 and	57 to 150Hz	9.8m/s ²	-	
		When continuous vibration is present			X, Y and Z directions
		Frequency	Acceleration	Half amplitude	(for 80 min)
		10 to 57Hz	-	0.035mm	
		57 to 150Hz	4.9m/s ²	-	
Impact	Conforming	to JIS B350	2 and IEC61	131-2	
resistance	(147 m/s ² , 3	3 times in ea	ch of X, Y ar	nd Z directions)
Operating atmosphere	Corrosive g	as shall not	be present.		
Operating	Conforming	to JIS B350	2 and IEC61	131-2	
altitude	(2,000m(65	61'8") or les	s)(*2)		
Installation place	Inside control panel (*3)				
Over-voltage			2 and IEC61	131-2	
category	, ,	I or less)(*4)			
Degree of					
contamination contamination 2 or less (*5)					

- *1 The ambient operating/storage temperature satisfies the require the specification in the JIS B3502 and the IEC61131-2.
- *2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.
- *3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied. *4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution

network and the machinery within premises. Category II applies to equipment

for which electrical power is supplied from fixed facilities The surge voltage withstand level for up to the rated voltage of 300V is 2500V.

*5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive In this degree, however, temporary conduction may be caused by accidental

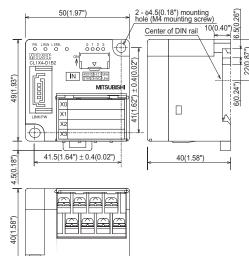
5.2 Input specifications

Item		Specification		
Input method		DC input (External power supply of the input part) EN61131-2, Section3.3.1.2-Type1		
Number of inputs		4 points		
Isolation method		Isolation with photocoupler		
Rated input voltage		24V DC		
Rated input current		Approx. 4 mA		
Operating voltage range		20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%		
Max. simultaneous ON input points		100% (at 24V DC)		
ON voltage/ON current		19 V or more/3 mA or more		
OFF voltage/OFF current		11 V or less/1.7 mA or less		
Input resistance		5.6 kΩ		
Response time	OFF→ON	0.5ms/1.5 ms or less (at 24V DC) Selected by DIP switch (default value = OFF/1.5ms).		
	ON→OFF	0.5ms/1.5 ms or less (at 24V DC) Selected by DIP switch (default value = OFF/1.5ms).		
Common wiring method		4 points/1 common (2 points) (terminal block two-wire type)		

5.3 Performance specifications

Item		Specification		
	Voltage	20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%		
Module power supply	Current consumption	40mA (when all points are ON)		
	Initial current	70mA		
	Max. allowable momentary power failure period	PS1:1ms		
Number of stations occupied		4-, 8- or 16-point mode: 1 station		
Noise durability		500Vp-p Noise width: 1µs Cycle: 25 to 60 Hz (by noise simulator)		
Withstand voltage		500V AC for 1 min		
Isolation resistance		$10~\text{M}\Omega$ or more between primary area (external DC terminal) and secondary area (internal circuit) by 500V DC megger		
Protection class		IP2X		
I/O part connection method		Connection with terminal block		
Module installation method		DIN rail installation, mounted by screws of type $M4 \times 0.7$ mm(0.03") \times 16mm(0.63") or larger Can be installed in six directions		
Mass (weight)		0.06 kg (0.13 lbs)		

6. Outside Dimensions



Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

Unit: mm(inches)

This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.

Before using the product for special purposes such as nuclear power, electric powers, and the product for special purposes such as nuclear power, electric powers, and the product has been manufactured under strict quality control. However when

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